



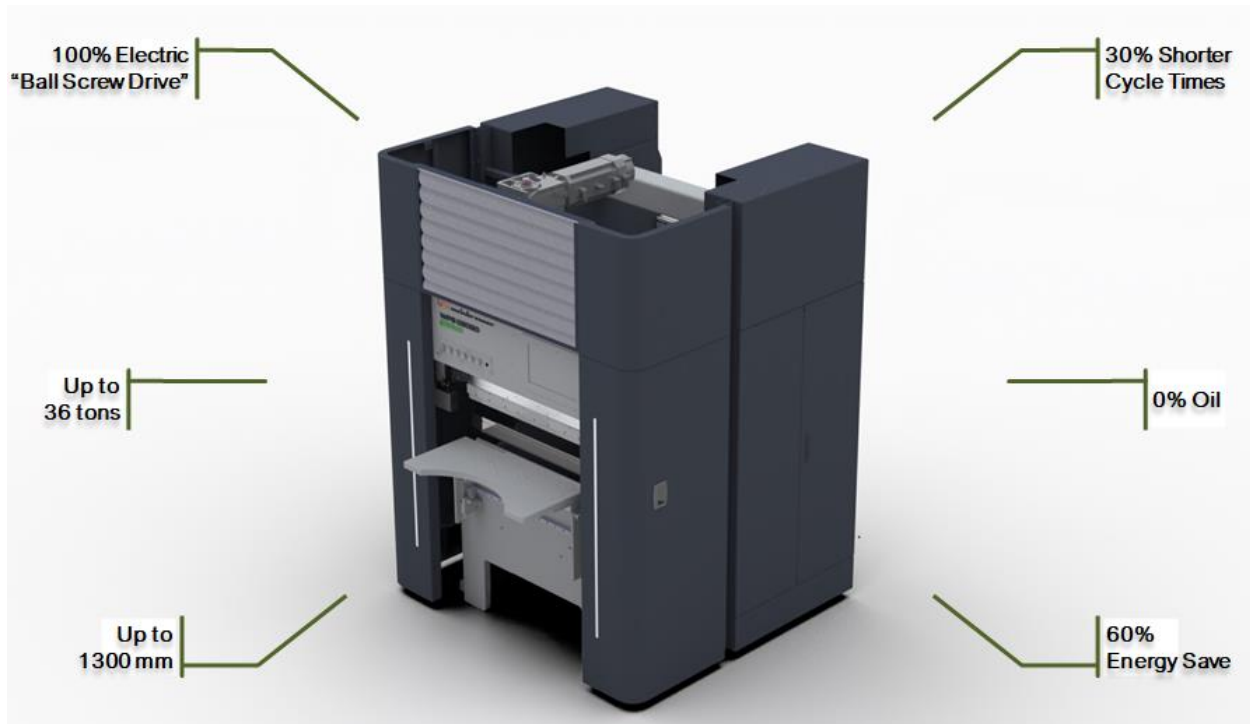
Technical Data



Specs	WPB 9020	WPB 13036
Bending Force	20 Tons	36 Tons
Bending Length	900 mm	1300 mm
Motor Output (Power)	5.5 kW	2x5.5 kW
Inside Frames	1020 mm	960 mm
Side Frame Width	1700 mm	1700 mm
Machine Height	2350 mm	2350 mm
Bed Height	790 mm	790 mm
Daylight Opening	430 mm	430 mm
Max. Stroke Adjustment	150 mm	150 mm
Table Width	40 mm	40 mm
Throat Gap	400 mm	400 mm
Approach Speed	150 mm/s	150 mm/s
Working Speed	10/20* mm/s	10/20* mm/s
Return Speed	150 mm/s	150 mm/s
Approximate Weight	3.000 Kgs	4.350 Kgs



* Accordance with local regulations, except for Robotic use.
 Legal Notice: Machines built with CE-safety conformity are available as option.
 Design and specifications are subject to change without notice.



Standard Features and Equipment

Control Unit	Esa S 875W Touch Screen (2D)
Backgauge	X+R Axis Backgauge (Driven by Servo Motors and Drives)
Backgauge Range	X=750mm R=160mm
Backgauge Fingers	2 Pieces Flat Backgauge Fingers
Front Arms	2 Pieces Front Support Arms with Brushes
Crowning	Mechanical Crowning Standard
Tools & Clamping	Promecam Clamping (Tools are Additional)
Security	Back and Side Covers with Switch

Additional Equipment

Backgauge Option	X+R+Z1+Z2 AXIS
Security Options	AKAS II (FMSC PLC)
	AKAS III-P-Motorized (FMSC PLC)
Control Unit Options	Esa S 875W Touch Screen (3D)
	Delem DA-66T Touch Screen
	Delem DA-69T Touch Screen
Crowning	CNC Crowning Optional
Clamping Options	Hydraulic Clamping
	Pneumatic Clamping
	Quick Release Clamping
Support Arms	Additional Front Support Arm