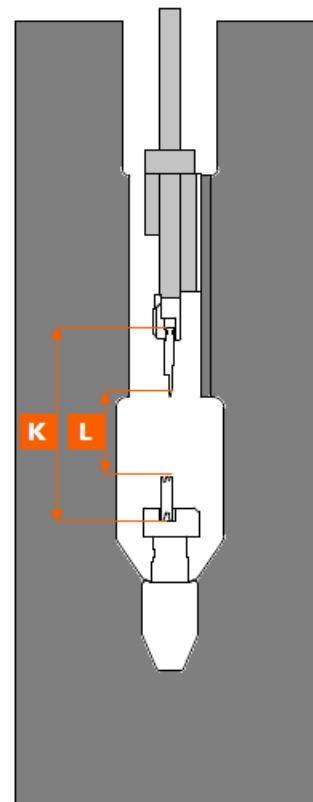


WPH	#	31150
Bending Force	Tons	150
Bending Length	mm	3.060
Inside Frames	mm	3.120
Side Frame Width	mm	2.100
Machine Length	mm	4.285
Bed Height	mm	995
Machine Height	mm	3.320
Daylight Opening (K)	mm	680
Max. Stroke (L)	mm	270/350
Table Width	mm	120
Approach	mm/s	200
Working	mm/s	10/20*
Return	mm/s	200



\* Accordance with local regulations, except for Robotic use. **Legal Notice:** Machines built with CE-safety conformity are available as option. Design and specifications are subject to change without notice.



### Standard Features and Equipment

Control Unit	Delem DA-66S Touch Screen
Backgauge	5 Axis Backgauge X1+X2+R+Z1+Z2
Backgauge Range	X=600mm R=200mm
Front Arms	2 Pieces Manuel Height Adjustable Support Arms
Crowning	Hydro-Mechanical Crowning
Tools & Clamping	Weinbrenner Hydraulic Clamping (Tools are Additional)
Security	Back and Side Covers with Switch

### Optional Equipment

Backgauge Option	6 Axis Backgauge X1-R1-Z1 & X2-R2-Z2
Security Options	AKAS II (FMSC PLC)
	AKAS III-P-Motorized (FMSC PLC)
	Laser Safe Iris Laser Finger Protection
Control Unit Options	Delem DA-69S Touch Screen
	Esa S 875W Touch Screen
	Cybelec VisiTouch Pac
Crowning	CNC Crowning
Clamping Options	Wila Hydraulic Clamping
	Wila Pneumatic Clamping
Other Options	Weinbrenner Lower Tool Shifting
	Weinbrenner Style Tooling